

■ 冲压模具修复用焊条 Stamping mould repair with welding rod

产品型号 GORE-250

概述

各种铸铁模具直接堆焊用，焊后硬度低，非常容易加工

技术参数

硬度：HRC 20-30
规格：3.2mm

Used for direct overlay welding for various cast iron dies; Low hardness after welding and easy to be machined

Hardness: 20-30 Rc
Available Sizes: 3.2 mm

产品型号 GORE-450

概述

各种铸铁模具型面、拉延筋部位直接堆焊用，适合拉伸模具型面磨损部位及表面压力大的部位堆焊

技术参数

硬度：HRC 40-50
规格：3.2mm

Used for direct overlay welding on the surface or drawbead of dies; Suitable for overlay welding on the wearing surface or over-pressured part of drawing die.

Hardness: 40-50 Rc
Available Sizes: 3.2 mm

产品型号 GORE-500

概述

GM241等合金铸铁拉延筋及型面，需要略高硬度时直接堆焊用

技术参数

硬度：HRC 47-53
规格：3.2mm

Used for welding on the drawbead and surface of alloy (such as GM241) die; Used for direct overlay welding when higher hardness is required.

Hardness: 47-50 Rc
Available Sizes: 3.2 mm

产品型号 GORE-600

概述

各种铸铁母材模具刃口直接堆焊焊条，无需打底层

技术参数

硬度：HRC 55-60
规格：3.2mm

Welding rod for direct overlay welding at the cutting edge of base metal dies; No need to leave first welding seam.

Hardness: 55-60 Rc
Available Sizes: 3.2 mm

产品型号 GORE-11CR

概述

各种冷作模具曲线型刃口的修补与堆焊

技术参数

硬度：HRC 51-56
规格：3.2mm

Used for repairing and overlay welding at curve edge of various cold work die.

Hardness: 51-56 Rc
Available Sizes: 3.2 mm

产品型号 GORE-610

概述

Cr12MoV等工具钢模具的刃口补焊

技术参数

硬度：HRC 55-61
规格：3.2mm

Used for repair welding at edge of tool steel die such as Cr12MoV.

Hardness: 55-61 Rc
Available Sizes: 3.2 mm

产品型号 GORE-299

概述

异种金属的链接，硬面堆焊时的打底过渡层

技术参数

硬度：低
规格：3.2mm

Used for linking metal of different kinds, and transitional layer forming during hard-surface overlay welding.

Hardness: low
Available Sizes: 3.2 mm



汽车车身冲压模具



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